

512505



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D3290-041
Job Sheet 201111



Part No: D3290-041

Job Qty: 4 pcs

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Due Date: 10/11/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev
E rev C dwg 07.09.28 EC verified by: DD

Shlp Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	10/11/19		0.00	1.72	Small Fab - 1		
							Small Fab - 2		DAS
							Small Fab - 3		30 OCT 2 2019
							Small Fab - 4		9-85
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		SAT 10/10/24
							Small Fab - 8		
170	QC 5	4 pcs	10/11/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 40 OCT 2 2019 9-85
							QC 5 - 61		



Container No: S225798



Part: D3290-041

Job No: 201111

Serial No/Batch: S225798

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/24/19

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Plex 9/25/19 10:38 AM Dart.Renwick.Jennifer

		QC 5 - 81		
180 Packaging 3-1 - Stock - B4B 4 pcs ✓	10/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B ✓	ST 433
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	DAS
			Packaging 3 - 8 - B4B	59
			Packaging 3 - 9 - B4B	0.89
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
190 QC 21 - SA 4 pcs ✓	10/11/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 433
			QC 21 - SA - 70	DAS
			QC 21 - SA - 53	21

OCT 24 2019

OCT 24 2019

6102 77 00

Part Op 100 - (Small Fab) *Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg**
Descriptions: D3290 VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic wrap ***Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections***
170 - (QC5- Inspect part completeness to step on W/O)
180 - (Identify as per dwg & Stock Location: _____)
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	26 ft (6.5 ea)	100-Small Fab - 1	5204082
D3290-1	Frame	4 pcs (1 ea)	100-Small Fab - 1	5213791X1 5224896X3
D3290-3	Window	4 pcs (1 ea)	100-Small Fab - 1	5K1591X1 5153462

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2126	26	563	0
	D3290-1	4	7	0
	D3290-3	4	24	0

Part Specifications

Specifications could not be found.

Plex 9/25/19 10:38 AM Dart.Renwick.Jennifer

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	DEPARTMENT/PROCESS	Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QS1042)
Description Work Order Deviation		Disposition	
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	
		☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
		☐ Completed By ☐ Lead hand / Supervisor ☐ QC / QA Coordinator	